

#### Introduction

Senior leaders in the manufacturing sector often operate in high-pressure environments where efficiency, safety, and output are non-negotiable. One recurring challenge we observed was the inability to manage emotions effectively, especially while leading multigenerational teams under stress.

#### **Problem Statement**

While technically proficient, senior manufacturing managers struggled with managing emotional responses in high-stakes moments — be it during operational escalations, people conflicts, or productivity downturns. Their challenges were amplified by generational differences in values, communication styles, and expectations within their teams.

# **Solution Strategy**

We designed a 2-day immersive workshop focusing on developing Emotional Intelligence (EI) as a leadership capability. The program centered around building emotional self-awareness, managing emotional triggers, and learning to regulate responses while leading diverse teams.



### **Execution Model:**



# **Duration** 2 full days



## Audience

Senior plant and production managers with 10–20 years of experience



## Methodology

Experiential learning through real-life simulations, emotional trigger mapping, reflective journaling, and peer dialogue

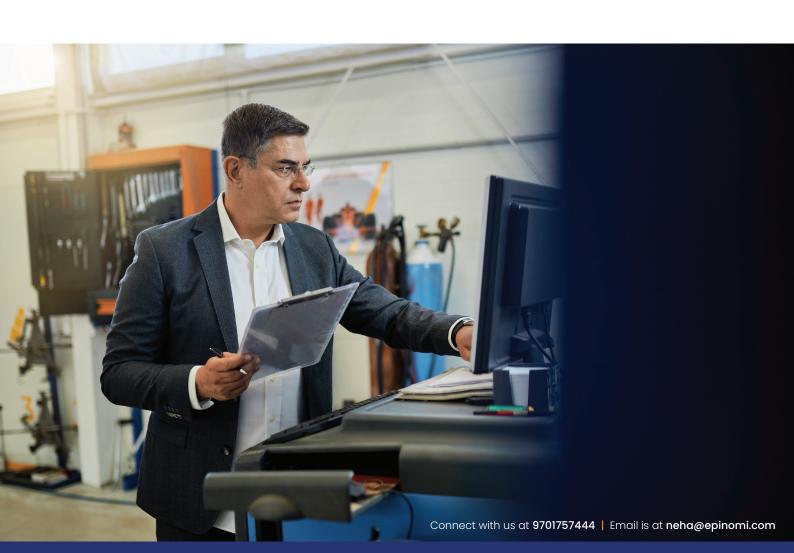


#### **Tools Used**

El diagnostic tools, caselets of high-stakes decision-making, generational empathy mapping

## **Outcomes & Impact:**

- Participants reported greater control over emotional outbursts during tense moments
- Improved ability to understand and motivate team members across generations
- Leaders initiated weekly emotional check-ins with their teams to build trust and transparency
- Enhanced collaboration and communication during high-pressure scenarios





# **Key Success Factors**



# **Real-World Roleplays**

Realistic simulations customized to manufacturing conflicts



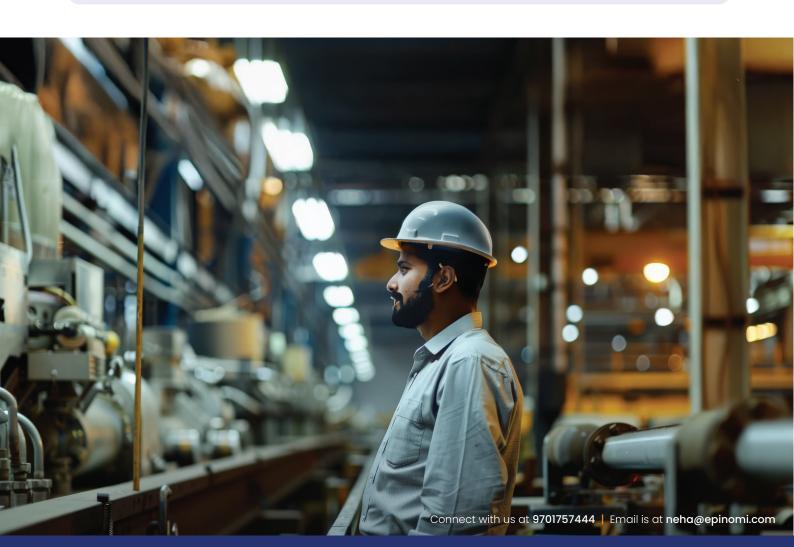
# **Emotional Safe Space**

Safe space for vulnerability and reflection



# **Empathy in Practice**

Peer exchange sessions normalized emotional leadership as a strength





# **Challenges Faced**

- Initial resistance to "soft skill" focus from seasoned leaders
- Language sensitivity around emotions was addressed with culturally rooted examples

### Conclusion

This workshop proved that emotional regulation isn't a "nice-to-have" but a mission-critical skill in high-stakes manufacturing leadership. As participants reframed their approach to stress and people, they became more trusted, inspiring leaders.

